

# CoffeeSafe Raising Awareness and Standards



CoffeeSafe  
General Manager

Choosing a coffee machine to suit your new coffee shop is an important decision, this can ultimately shape the aesthetics, mood and environment you want to establish for your customers. The variety is vast, but generally it comes down to a Traditional or Bean2Cup coffee machine.

In either case both Traditional and Bean2Cup coffee machines generate steam. Steam has special status within the Pressure System Safety Regulations 2000 (PSSR2000). If you use, lease or own a coffee machine you have a statutory requirement to comply with the law.

You now need to understand what is required to ensure your staff, your customers and you stay **Safe and Compliant**.

**Under PSSR 2000**, you have legal responsibilities to ensure specific measures are in place and continually actioned. This is to ensure the safe use and operation of your coffee machine.

## Regulation 6 Installation

When thinking about the installation of your coffee machine you may have already considered some key aspects such as, the placement in relation to your site taking into account staff efficiencies and your customer needs. However, it is also important to ensure the installation is carried out by a suitably trained engineer and additionally the location of the safe isolation points.

## Regulation 8 Written Scheme of Examination

By Law you must have a Written Scheme of Examination (WSE) in place before your coffee machine is first used.

A WSE is a document that defines the scope of your coffee machine examination.

This will include a comprehensive examination of all components within your coffee machine. This must be certified by a minimum of incorporated engineer. It will also state the frequency of examination periods.

## Regulation 9 Examination

Now that your machine has been safely installed and issued with a valid Written Scheme of Examination, you have a legal duty to ensure that subsequent examinations of your coffee machine should be carried out at set frequencies throughout its lifespan in accordance with a WSE.

## Regulation 11 Operation

You have a duty to ensure all staff who operate the coffee machine are trained in the safe use and operation of the coffee machine and what to do in the event of an emergency.

It's extremely important that all operators of the coffee machine understand its usual operating behaviour and carry out daily checks.

If you have any doubt that the coffee machine is not operating as expected, safely isolate the machine, contact a coffee machine service provider and seek suitable professional advice and assistance.

Your primary aim is to ensure the safety of your staff, your customers and you.

## Regulation 12 Maintenance

In addition to your Coffee Machine examination, a suitable maintenance program must be in place to ensure your Coffee machine is maintained for safe use whilst fully optimising the best performance and increasing the longevity of the coffee machine.

## Regulation 13 Modification and Repair

Generally all Coffee machines at some point within their lifespan will need a repair. Any repairs that are carried out must not give rise to danger and must not effect or impair any of the protective devices fitted within the coffee machine.

## Regulation 14 Keeping of Records

All documents associated with your Coffee machine from manufacture manuals, staff training logs to WSE's should all be kept together in a safe place.

An engineer may need to reference these during future maintenance and examinations or if your Local Enforcing Authority visits your business they will ask to see this documentation. If this cannot be provided they may issue your site with an improvement notice.

## Find an Approved CoffeeSafe provider

Here at CoffeeSafe our business is built on the solid and legal foundations of the Pressure System Safety Regulations 2000. Our primary consideration in everything we do is Safety, specialising in Coffee Machine safety and the legal requirements. We approach everything with a **Think Safety first** attitude and continually seek a better way.

We work with over 140 coffee machine service providers and have trained over 600 established coffee machine engineers on our I.O.S.H approved training course.

To find an engineer who can safely install, maintain, repair or examine your coffee machine visit [www.CoffeeSafe.com](http://www.CoffeeSafe.com)

We would love to speak with you  
**Think Safety First**

## Approved Partners



Nationwide coverage, local service, expert knowledge

